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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
REGION 7
11201 RENNER BOULEVARD
LENEXA, KANSAS 66219

EXPEDITED SETTLEMENT AGREEMENT (ESA)

DOCKET NO.: CAA-07-2015-0032

This ESA is issued to: The Andersons, Inc.

At: 704 North Main Street, Everly, Iowa 51338

for violating Section 112(r)(7) of the Clean Air Act.

The United States Environmental Protection Agency, Region 7 (EPA) and The Andersons, Inc. (Respondent), have agreed to a settlement of this action before filing of a complaint, and thus this action is simultaneously commenced and concluded pursuant to Rules 22.13(b) and 22.18(B)(2) of the Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties, Issuance of Compliance or Corrective Action Orders, and the Revocation, Termination or Suspension of Permits (Consolidated Rules), 40 C.F.R. §§ 22.13(b), 22.18(b)(2).

The Complainant, by delegation of the Administrator of the EPA, is the Director of the Air and Waste Management Division. The Respondent is The Andersons, Inc., 704 North Main Street, Everly, Iowa 51338.

This is an administrative action for the assessment of civil penalties instituted pursuant to Section 113(d) of the Clean Air Act (CAA). Pursuant to Section 113(d) of the CAA, 42 U.S.C. § 7413(d), the Administrator and the Attorney General jointly determined that cases which meet the criteria set forth in EPA's policy entitled "Use of Expedited Settlements in Addressing Violations of the Clean Air Act Chemical Accident Prevention Provision, 40 C.F.R. Part 68," dated January 5, 2004, are appropriate for administrative penalty action.

ALLEGED VIOLATIONS

On July 24, 2014, an authorized representative of the EPA conducted a compliance inspection of the Respondent's facility located at 704 North Main Street, Everly, Iowa, to determine compliance with the Risk Management Plan (RMP) regulations promulgated at 40 C.F.R. Part 68 under Section 112(r) of the CAA. The EPA found that the Respondent had violated regulations implementing Section 112(r) of the CAA by failing to comply with the regulations as noted on the enclosed Risk Management Program Inspection Findings (RMP Findings), which is hereby incorporated by reference.

SETTLEMENT

In consideration of Respondent's size of business, its full compliance history, its good faith effort to comply, and other factors as justice may require, and upon consideration of the

entire record, the parties enter into the ESA in order to settle the violations, described in the enclosed RMP Findings, for the total penalty amount of **\$4,720**.

This settlement is subject to the following terms and conditions:

The Respondent by signing below waives any objections that it may have regarding jurisdiction, neither admits nor denies the specific factual allegations contained herein and in the RMP Findings, and consents to the assessment of the penalty as stated above. Respondent waives its rights to a hearing afforded by Section 113(d)(2)(A) of the CAA, 42 U.S.C. § 7413(d)(2)(A), and to appeal this ESA. Each party to this action shall bear its own costs and fees, if any. Respondent also certifies, subject to civil and criminal penalties for making a false submission to the United States Government, that the Respondent has corrected the violations listed in the enclosed RMP Findings, with the exception of the data plate on the storage tank, which will be tested no later than September 14, 2015, and has sent a cashier's check or certified check (payable to the "United States Treasury") in the amount of **\$4,720** in payment of the full penalty amount to the following address:

U.S. Environmental Protection Agency
Fines and Penalties
Cincinnati Finance Center
P.O. Box 979077
St. Louis, Missouri 63197-9000

The Docket Number of this ESA is CAA-07-2015-0032, and must be included on the check.

This original ESA, a copy of the completed RMP Findings, and a copy of the check must be sent by certified mail to:

Christine Hoard
Chemical Risk Information Branch
U.S. Environmental Protection Agency, Region 7
11201 Renner Boulevard
Lenexa, Kansas 66219.

A copy of the check must also be sent to:

Kathy M. Robinson
Regional Hearing Clerk
U.S. Environmental Protection Agency, Region 7
11201 Renner Boulevard
Lenexa, Kansas 66219.

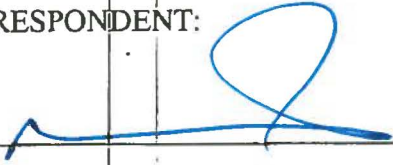
Upon Respondent's submission of the signed original ESA, the EPA will take no further civil action against Respondent for the alleged violations of the CAA referenced in the RMP Findings. The EPA does not waive any other enforcement action for any other violations of the CAA or any other statute.

If the signed original ESA with an attached copy of the check is not returned to the EPA Region 7 office at the above address in correct form by the Respondent within 45 days of the date of Respondent's receipt of it (90 days if an extension is granted), the proposed ESA is withdrawn, without prejudice to EPA's ability to file an enforcement action for the violations identified herein and in the RMP Findings.

This ESA is binding on the parties signing below.

This ESA is effective upon filing with the Regional Hearing Clerk.

FOR RESPONDENT:



Date: 8/3/15

Name (print): STACY SCHMIDT

Title (print): DIRECTOR, CORPORATE HAZARD MANAGEMENT
The Andersons, Inc.

FOR COMPLAINANT:



Becky Weber
Director
Air and Waste Management Division
EPA Region 7

Date: 8/11/15



Kent Johnson
Assistant Regional Counsel
Office of Regional Counsel
EPA Region 7

Date: 8/12/15

In the Matter of City of The Andersons, Inc.
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I hereby ratify the ESA and incorporate it herein by reference. It is so ORDERED.

Karina Borromeo

Date: 8-17-15

Karina Borromeo
Regional Judicial Officer

Risk Management Program Inspection Findings
CAA § 112(r) Violations

The Andersons Everly Farm Center
704 North Main Street
Everly, Iowa 51338
Docket No. CAA-07-2015-0032

COMPLETE THIS FORM AND RETURN IT WITH THE ESA.

VIOLATIONS

PENALTY AMOUNT

Risk Management Plan

Updates [68.190(b)(1)]

\$2,000

The owner or operator failed to revise and update the RMP at least once every five years from the date of its initial submission or most recent update.

RMP submitted July 23, 2014

Safety Information [68.48(b)]

\$1,500

The owner or operator failed to ensure the process is designed in compliance with recognized and generally accepted and good engineering practices. *(Bulk tank were not one-third the circumference of the tank and tank was missing the data plates)*

How was this addressed:

THE BULK TANK AND SADDLES ARE BEING ADDRESSED CURRENTLY.
IF THE DATA PLATE ISSUE IS NOT ADDRESSED PRIOR TO THE
9/14/15 DEADLINE, THE TANK WILL NOT BE USED AFTER THAT
DATE AND NOT UNTIL IT CAN BE TESTED OR IS REPLACED WITH
A TANK HAVING A DATA PLATE.

Prevention Program

Operating Procedures [68.52(b)(3)]

\$1,200

The owner or operator failed to have temporary operations.

How was this addressed:

THE ANDERSONS DOES NOT ALLOW "TEMPORARY OPERATIONS"
WHERE ANHYDROUS AMMONIA IS CONCERNED. OUR STANDARD
OPERATING PROCEDURES / WORK INSTRUCTIONS HAVE BEEN
AMENDED TO MORE CLEARLY INDICATE THIS.

Prevention Program

Compliance Audit [68.58(a)]

\$1,200

The owner or operator failed to certify it has evaluated compliance with the provisions of this subpart at least every three years to verify that the procedures and practices developed under the rule are adequate and are being followed, and conducted by at least one person knowledgeable in the process.

How was this addressed:

APPLICABLE PROCEDURES AND PRACTICES ARE REVIEWED ANNUALLY AND VERIFIED AT LEAST EVERY THREE YEARS. FORMAL CERTIFICATIONS OF THE COMPLIANCE EVALUATION HAVE BEEN DONE RETROACTIVELY FOR THE MOST RECENT VERIFICATION AUDIT AND WILL BE DONE AS PART OF THE PROCESS GOING FORWARD.

Total Unadjusted Penalty

\$5,900

Calculation of Adjusted Penalty

1st Reference the Multipliers for calculating proposed penalties for violations found during RMP inspection matrix. Finding the column for 0-9 employees and the row for >10 times the threshold quantity of 10,000 pounds of anhydrous ammonia as listed in 40 C.F.R. Part 68.130 for the amount in a process gives a multiplier factor of 0.8. Therefore, the multiplier for The Andersons, Inc. = 0.8.

2nd Adjusted Penalty = \$5,900 (Unadjusted Penalty) X 0.8 (Size-Threshold Multiplier)
Adjusted Penalty = \$4,720

3rd An Adjusted Penalty of \$4,720 would be assessed to The Andersons, Inc. for Violations found during the RMP Compliance Inspection. This amount will be found in the Expedited Settlement Agreement (ESA)

Total Adjusted Penalty

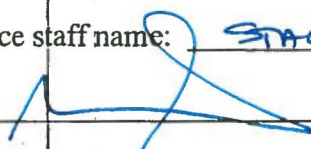
\$4,720

This section must be also be completed and signed by The Andersons, Inc.:

The approximate cost to correct the above items: \$ UNKNOWN PENDING DETERMINATION OF BULK AMMONIA TANK STATUS

Compliance staff name: STACY SCHMIDT

Signed:



Date:

8/3/15

IN THE MATTER OF The Andersons, Inc., Respondent
Docket No. CAA-07-2015-0032

CERTIFICATE OF SERVICE

I certify that a true and correct copy of the foregoing Order was sent this day in the following manner to the addressees:

Copy by email to Attorney for Complainant:

hoard.christine@epa.gov

Copy by First Class Mail to:

Stacy Schmidt
Director, Corporate Hazard management
The Andersons, Inc.
704 North Main Street
Everly, Iowa 51338

Dated: 8/17/15



Kathy Robinson
Kathy Robinson
Hearing Clerk, Region 7